

# SPECIFICATION

REFOND P/N

RF-A4E27-R22M-S2

R&D

Mass Production



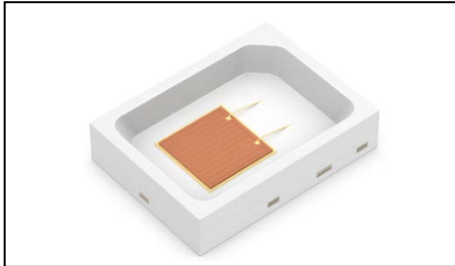
## Contents

|   |     |
|---|-----|
| 1. Description  | 3   |
| 1.1 General Description                                       | 3   |
| 1.2 Features  | 3   |
| 1.3 Application   | 3   |
| 1.4 Package Dimension   | 4   |
| 1.5 Product Parameters  | 5   |
| 1.6 Bin Range Of Forward Voltage and Luminous Flux (IF=700mA) | BIN |
| (IF=700mA)  | 6   |
| 1.7 Typical Optical Characteristics Curves                    | 7   |
| 2. Packaging  | 11  |
| 2.1 Packaging Specification                                   | 11  |
| 2.1.1 Carrier Tape Dimension                                  | 11  |
| 2.1.2 Reel Dimension  | 11  |
| 2.1.3 Label Form Specification                                | 12  |
| 2.2 Moisture Resistant Packing                                | 12  |
| 2.3 Cardboard Box   | 12  |
| 2.4 Reliability Test Items And Conditions                     | 13  |
| 2.5 Criteria For Judging Damage                               | 14  |
| 3. SMT Reflow Soldering Instructions SMT                      | 15  |
| 3.1 SMT Reflow Soldering Instructions SMT                     | 15  |
| 4. Handling Precautions                                       | 17  |
| 4.1 Handling Precautions                                      | 17  |



# 1. Description

## 1.1 General Description



The Red source color devices are made with AlGaInp on Substrate Light Emitting Diode .

Product Package: 2.7mmX2.0mmX0.6mm.

LED AlGaInp

2.7mmX2.0mmX0.6mm.

## 1.2 Features

PLCC Package. PLCC

Extremely wide viewing angle.

Suitable for all SMT assembly and solder process.

SMT

Available on tape and reel.

Moisture sensitivity level: Level 2.

Level2

RoHS compliant. RoHS

Qualifications: The product qualification test plan is based on the guidelines of AEC-Q102 Stress Test Qualification for Automotive Grade Discrete Semiconductors

AEC-Q102

## 1.3 Application

Automotive Lighting Interior and Exterior.



### 1.4 Package Dimension

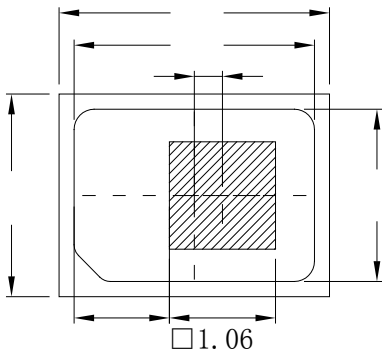


Fig.1-1 Top View 正面视图

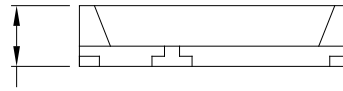


Fig.1-2 Side View 侧面视图

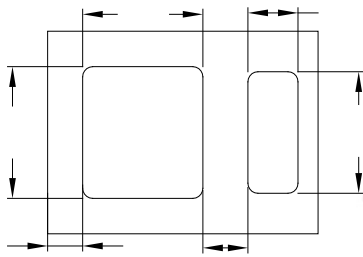


Fig.1-3 Bottom View 背面视图

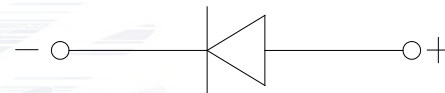


Fig.1-4 Polarity 极性

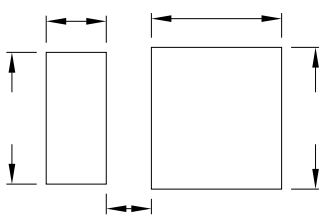


Fig.1-5 Soldering Patterns 推荐焊盘

#### Notes

1. All dimensions units are millimeters.
2. All dimensions tolerances are  $\pm 0.05\text{mm}$  unless otherwise noted.



$\pm 0.05$

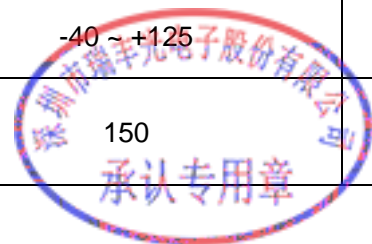
## 1.5 Product Parameters

Table 1-1 Electrical / Optical Characteristics at Ts=25°C

| Item                | Symbol      | Test Condition     | Value |      |      | Unit                 |
|---------------------|-------------|--------------------|-------|------|------|----------------------|
|                     |             |                    | Min.  | Typ. | Max. |                      |
| Forward Voltage     | $V_F$       | $I_F=700\text{mA}$ | 2.2   | ---  | 2.8  | V                    |
| Reverse Current     | $I_R$       | $V_R=5\text{V}$    | ---   | ---  | 10   | $\mu\text{A}$        |
| Dominant Wavelength | $\lambda_D$ | $I_F=700\text{mA}$ | 617.5 | ---  | 625  | nm                   |
| Luminous Flux       |             | $I_F=700\text{mA}$ | 83.7  | ---  | 130  | lm                   |
| Viewing Angle       |             | $I_F=700\text{mA}$ | ---   | 120  | ---  | deg                  |
| Thermal Resistance. | $R_{THJ-S}$ | $I_F=700\text{mA}$ | ---   | ---  | 16   | $^{\circ}\text{C/W}$ |

Table 1-2 Absolute Maximum Ratings at Ts=25°C

| Parameter                     | Symbol    | Rating     | Units |
|-------------------------------|-----------|------------|-------|
| Power Dissipation             | $P_D$     | 1820       | mW    |
| Forward Current               | $I_F$     | 700        | mA    |
| Peak Forward Current          | $I_{FP}$  | 1000       | mA    |
| Reverse Voltage               | $V_R$     | 5          | V     |
| Electrostatic Discharge (HBM) | $E_{SD}$  | 2000       | V     |
| Operating Temperature         | $T_{OPR}$ | -40 ~ +125 |       |
| Storage Temperature           | $T_{STG}$ | -40 ~ +125 |       |
| Junction Temperature          | $T_J$     | 150        |       |



**Notes**

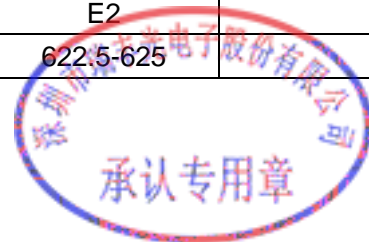
1. 1/10 Duty cycle, 10ms pulse width.      10ms,      1/10.
2. The above forward voltage measurement allowance tolerance is  $\pm 0.1V$ .       $\pm 0.1V$ .
3. The above color coordinates measurement allowance tolerance is  $\pm 0.005$ .       $\pm 0.005$ .
4. The above luminous intensity measurement allowance tolerance  $\pm 10\%$ .  
 $\pm 10\%$ .
5. Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.
6. All measurements were made under the standardized environment of Refond.
7. When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED
8. ESD yield is over 90% at 2000V ESD (HBM). ESD protection during products handing is needed. 90% LED  
 ESD2000V

## 1.6Bin Range Of Forward Voltage and Luminous Flux (IF=700mA)

### BIN (IF=700mA)

Table 1-3

|                |           |           |           |         |
|----------------|-----------|-----------|-----------|---------|
| V <sub>F</sub> | D0        | E0        | F0        |         |
|                | 2.2-2.4   | 2.4-2.6   | 2.6-2.8   |         |
| (lm)           | RA        | RB        | SA        | SB      |
|                | 83.7-93.2 | 93.2-105  | 105-117   | 117-130 |
| WD(nm)         | D2        | E1        | E2        |         |
|                | 617.5-620 | 620-622.5 | 622.5-625 |         |



### 1.7 Typical Optical Characteristics Curves

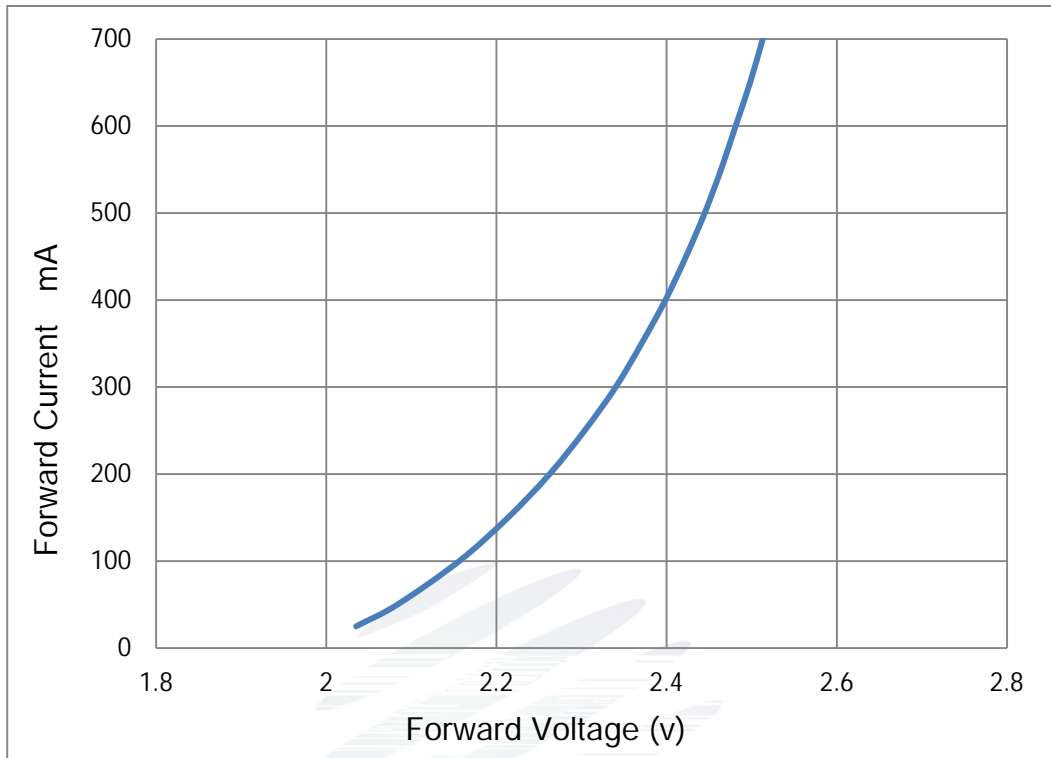


Fig. 1-7 Forward Voltage Vs Forward Current

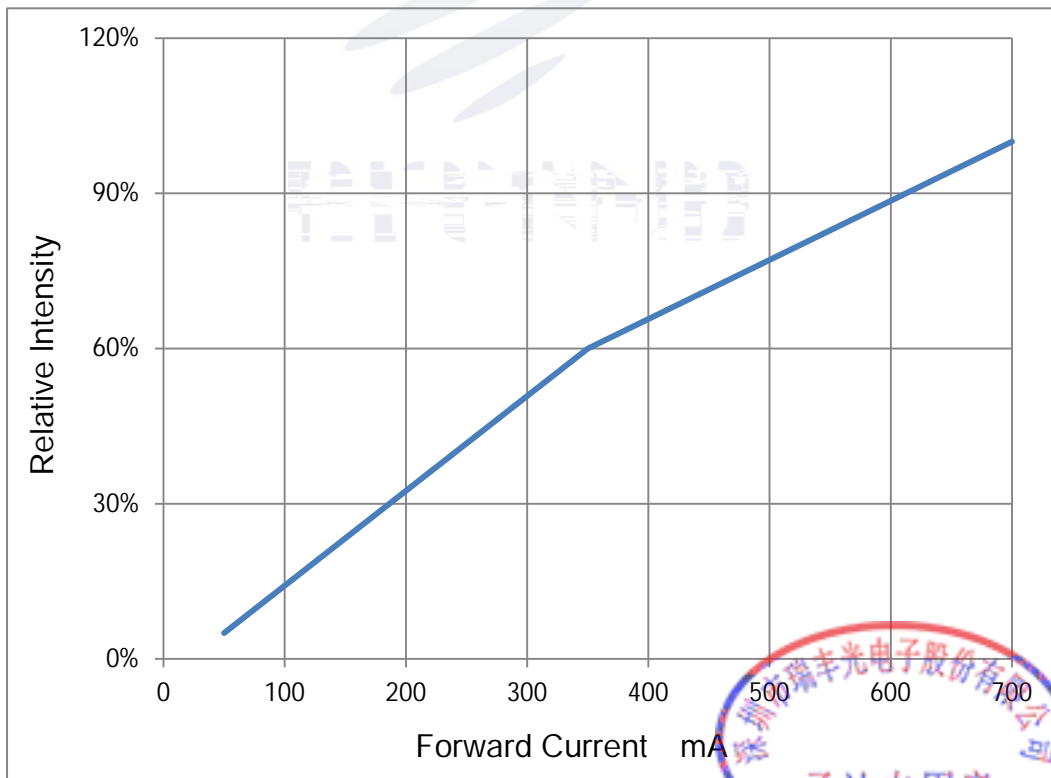
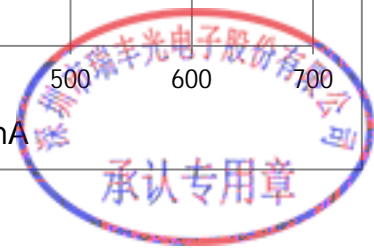


Fig. 1-8 Forward Current Vs Relative Intensity



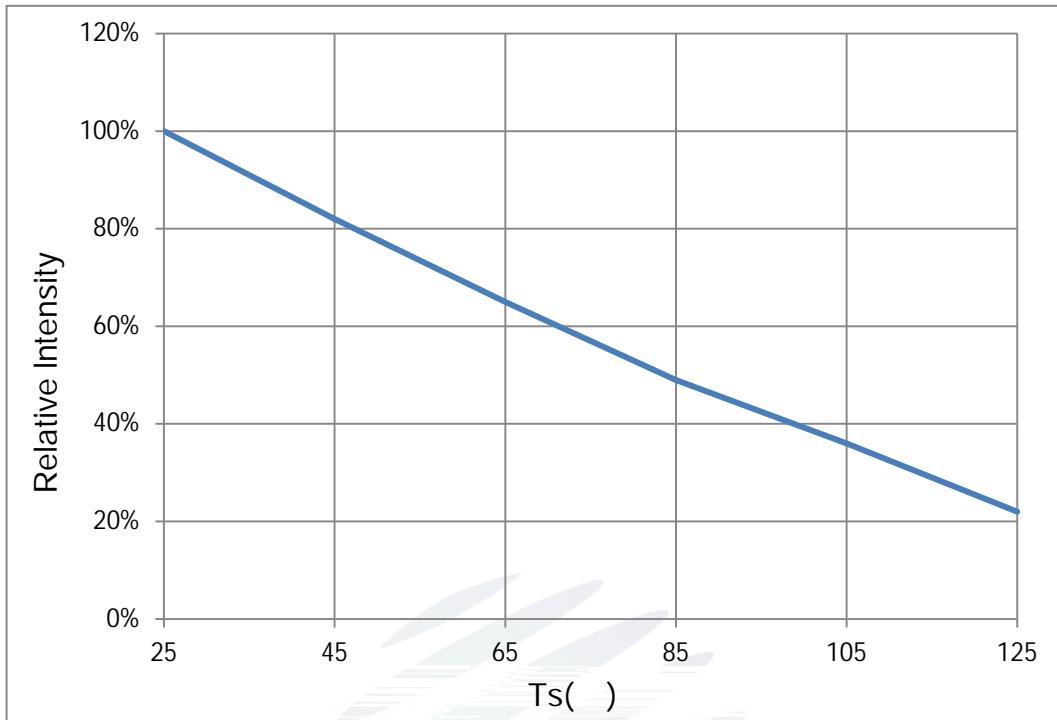


Fig. 1-9 Solder Temperature Vs Relative Intensity

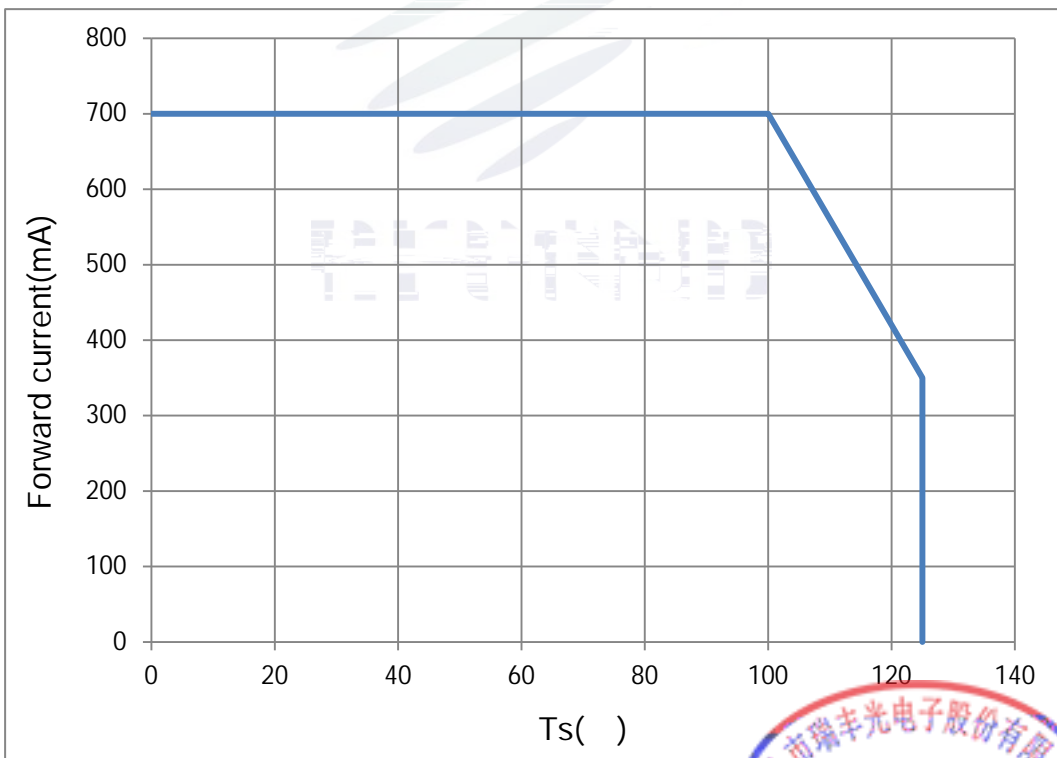
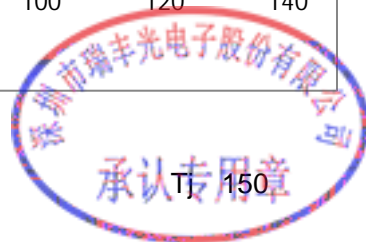


Fig. 1-10 Solder Temperature Vs Forward Current



TJ 150





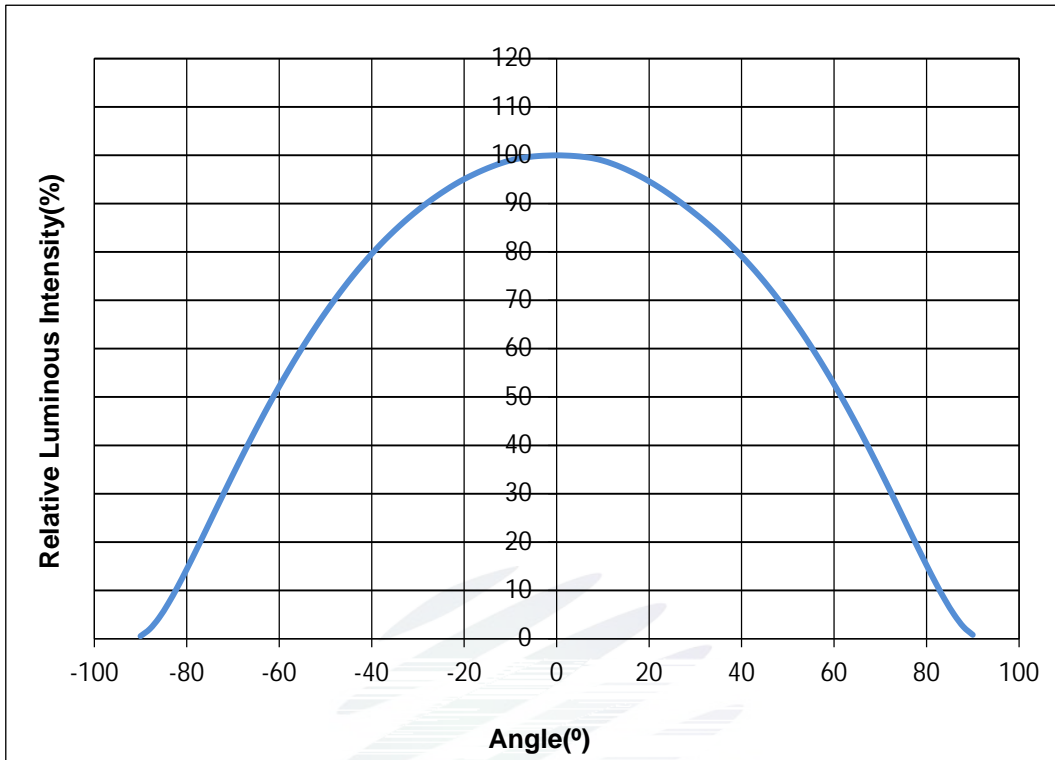


Fig. 1-13 Radiation diagram

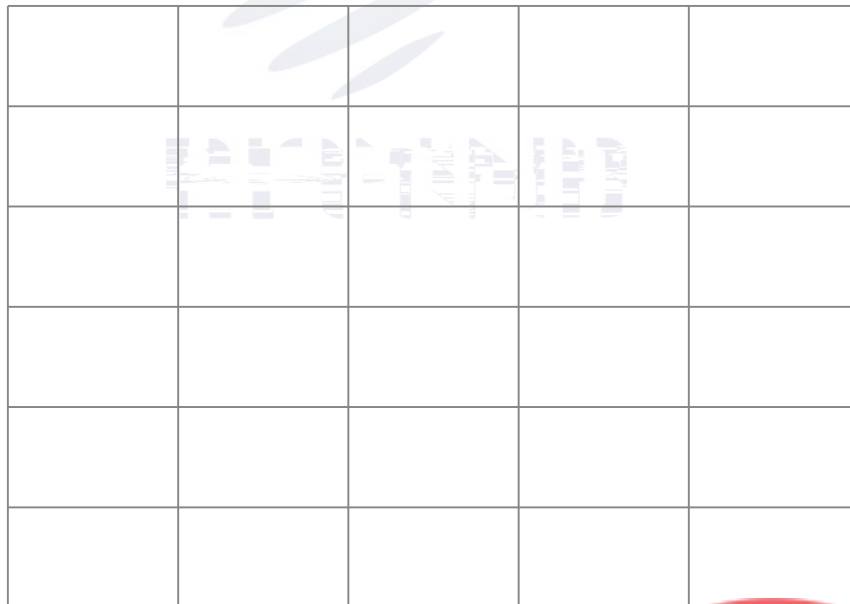


Fig. 1-14 Spectrum Distribution



## 2. Packaging

### 2.1 Packaging Specification

Package:4000pcs/reel.                      4000pcs

#### 2.1.1 Carrier Tape Dimension

Fig.2-1 Carrier Tape Dimension

#### 2.1.2 Reel Dimension

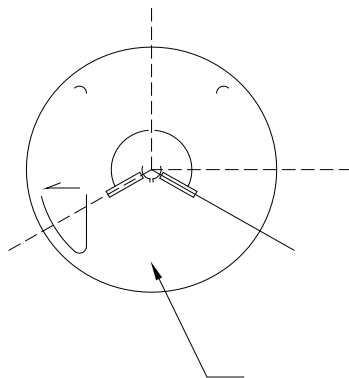


Fig.2-2 Reel Dimension

Table 2-1 Reel Dimension

|   |             |
|---|-------------|
| A | 12± 0.1mm   |
| B | 180± 1mm    |
| C | 60± 1mm     |
| D | 13.0± 0.5mm |

#### Notes

The tolerances unless mentioned ±0.1mm. Unit : mm

± 0.1

### 2.1.3 Label Form Specification

Table 2-2 Specification

|          |                  |
|----------|------------------|
| PART NO. | Part Number      |
| SPEC NO. | Spec Number      |
| LOT NO.  | Lot Number       |
| BIN CODE | Bin Code         |
|          | Luminous flux    |
| XY       | Chromaticity Bin |
| $V_F$    | Forward Voltage  |
| WLD      | Wavelength       |
| QTY      | Packing Quantity |
| DATE     | Made Date        |

Fig. 2-3 Label

### 2.2 Moisture Resistant Packing



Fig.2-4 Moisture Resistant Packing 防潮包装

### 2.3 Cardboard Box



Fig.2- Cardboard Box

## 2.4 Reliability Test Items And Conditions

Table 2-3 Reliability Test Items And Conditions

| Test Items | Ref. Standard | Test Condition | Time | Quantity | Ac/Re |
|------------|---------------|----------------|------|----------|-------|
|------------|---------------|----------------|------|----------|-------|

Reflow

JESD22-B106



## 2.5 Criteria For Judging Damage

Table 2-4 Criteria For Judging Damage

| Test Items      | Symbol | Test Condition     | Criteria For Judgement |             |
|-----------------|--------|--------------------|------------------------|-------------|
|                 |        |                    | Min.                   | Max.        |
| Forward Voltage | $V_F$  | $I_F=700\text{mA}$ | -                      | U.S.L*)x1.1 |
| Reverse Current | $I_R$  | $V_R = 5\text{V}$  | -                      | U.S.L*)x2.0 |
| Luminous Flux   |        | $I_F=700\text{mA}$ | L.S.L*)x0.7            | -           |

### Notes

- 1.U.S.L: Upper standard level                      L.S.L: Lower standard level
- 2.The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. when customers applies the LED to the series and parallel circuit, should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others. / LED  
LED
- 3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.



### 3. SMT Reflow Soldering Instructions SMT

#### 3.1 SMT Reflow Soldering Instructions SMT

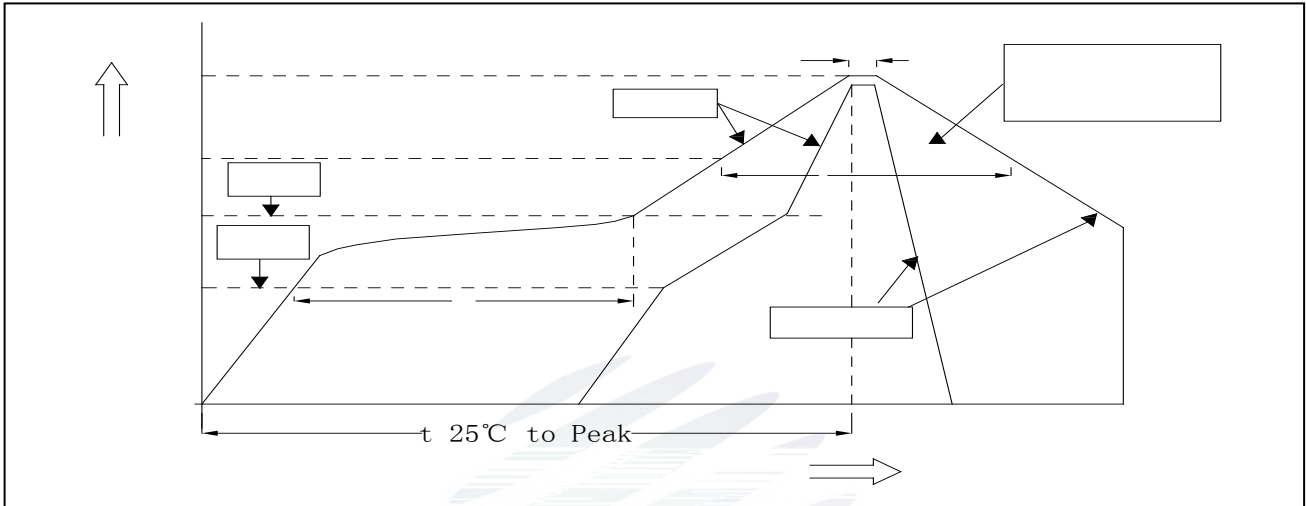
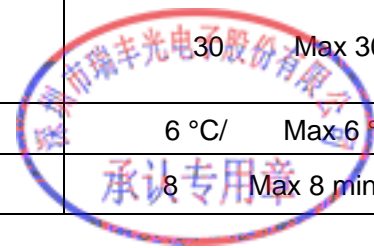


Fig.3-1SMT Reflow Soldering Instructions SMT

Table 3-1Reflow parameters 回流焊参数

|  |                      |                   |          |               |
|--|----------------------|-------------------|----------|---------------|
| Average temperature rise speed   | $T_{smax}$           | $T_P$             | 3 °C/    | Max 3 °C/ s   |
| Preheating: minimum temperature  | (T <sub>smin</sub> ) |                   | 150 °C   |               |
| Preheating: Max temperature  | (T <sub>smax</sub> ) |                   | 200 °C   |               |
| Preheating: Time   | T <sub>smin</sub>    | T <sub>smax</sub> | 60 - 120 | 60s-120s      |
| Time limited to maintain high temperature: the temperature (T <sub>L</sub> ) | 217 °C               |                   |          |               |
| Time limited to maintain high temperature: The Time (t <sub>L</sub> )        |                      |                   | 60       | Max 60s       |
| Peak /Classification of temperature: / (T <sub>P</sub> )                     | 260 °C               |                   |          |               |
| Time limit classification of peak temperature time t <sub>p</sub>            |                      |                   | 10       | Max 10s       |
| Hold time within 5°Cwith the actual peak temperature (T <sub>P</sub> ) 5°C   |                      |                   | 30       | Max 30s       |
| Cooling speed  |                      |                   | 6 °C/    | Max 6 °C/ s   |
| Needed time from 25 °C to T <sub>p</sub> 25°C                                |                      |                   | 8        | Max 8 minutes |



## Notes

(1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings , LED will be damaged. 24 LED

(2)When soldering , do not put stress on the LEDs during heating.

### 3.1.1 Repairing

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED

LED

### 3.1.2 Cautions

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be impacted on the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper. LED LED

(2) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board.LED PCB

(3) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.





## 4. Handling Precautions

### 4.1 Handling Precautions

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement.

LED 100PPM

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement.

|         |        |        |
|---------|--------|--------|
|         | LED    | LED    |
|         | 900PPM | 900PPM |
| 1500PPM |        |        |

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse effect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.

LED LED

LED

(4) Handle the component along the side surface by using forceps or appropriate tools; Do not directly touch or handle the silicone lens surface, it may damage the internal circuitry.



Fig 4-1 Handling Precautions

(5) In designing a circuit, the current through each LED can not exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage.

LED

LED

(6) Thermal Design is paramount  $T_j$  can be generated



Table 4-1 Storage

| Conditions    |                             | Temperature | Humidity | Time   |
|---------------|-----------------------------|-------------|----------|--|
| Storage<br>儲存 | Before Opening Aluminum Bag | 30          | 75%      | Within 1 Year From Date                      |
|               | After Opening Aluminum Bag  | 30          | 60%      | Recommended for use<br>within 24 hours<br>24 |
| Baking        |                             | 60± 5       | -        | 24hours<br>24                                |

(8) If the moisture absorbent material silica gel has faded away or the LEDs have exceeded the storage time, baking treatment should be performed after unpacking and based on the following condition 60±5 for above 24 hours. 60

± 5 24

If the package is she 7(he pa)58(c)oa.7(l)-2uoemJ 0 c(.)JTJ .62dait64 -0.002 Tw -50.183 -2.091 Td [(-3.7(he pa)5.p.5



